A gentle breeze. The fragrance of fresh-mowed grass. Dappled sunlight through the trees, chirping birds and that first sip of morning coffee. The vantage point from your deck or porch is a feast for the senses. Your dream deck or porch is within reach. If you can imagine it, AFCO-Rail can help you bring it to life.
ALUMINUM
AFCO-RAIL
“Carefree” is the goal of your outdoor living space. Aluminum AFCO-Rail can help you meet your “carefree” goal with a virtually maintenance-free product that comes with a limited lifetime structural warranty. The robust Aluminum AFCO-Rail system is made of extruded aluminum that will never rust and exceeds IBC and IRC requirements to provide the structure you need.

With seven durable, AAMA-2604 powder-coat paint finishes available for all its unique series, Aluminum AFCO-Rail can give your space the style you want.

<table>
<thead>
<tr>
<th>Finish</th>
<th>Available in Seven Beautiful Finishes That Never Need Repainting</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gloss</td>
<td></td>
</tr>
<tr>
<td>Clay</td>
<td></td>
</tr>
<tr>
<td>Wicker</td>
<td></td>
</tr>
<tr>
<td>Textured</td>
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<tr>
<td>Black</td>
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</tr>
<tr>
<td>Brown</td>
<td></td>
</tr>
<tr>
<td>Bronze</td>
<td></td>
</tr>
</tbody>
</table>

AFCO ALUMINUM
SERIES 100
Traditional rail styling with the strength and durability of aluminum

Traditional “breadloaf” shaped top rail design provides a more robust aesthetic than other metal rail systems.

Infill options include round and square balusters that can be color differentiated from the rails.

Factory installed baluster connectors and unique bracket designs make installation a breeze.
Traditional rail styling with the strength and durability of aluminum

Features traditional "breadloaf" top rail design.

Factory installed baluster connectors.

The designed solution for screen enclosed outdoor living

Features same angular profile for top and bottom rail.

Allows for a flush mount of the rail against a screen panel.
# SERIES 100

**Rail Kit**
- Breadloaf Top Rail
- Bottom Rail
- Top and Bottom Mounting Brackets
- Support Block Material
- Mounting Hardware

**Infill Options**
- 3/4” Round or Square Baluster
- Cut to Length for 36” or 42”
- Installed Rail Height
- Packaged in Exact Counts for Each Rail Length

<table>
<thead>
<tr>
<th>Style</th>
<th>Length</th>
<th>Height</th>
<th>Baluster Style</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>4’</td>
<td>36”</td>
<td>•</td>
</tr>
<tr>
<td></td>
<td>6’</td>
<td>42”</td>
<td>•</td>
</tr>
<tr>
<td></td>
<td>8’</td>
<td>36”</td>
<td>•</td>
</tr>
<tr>
<td></td>
<td>10’</td>
<td>42”</td>
<td>•</td>
</tr>
<tr>
<td>Level</td>
<td></td>
<td></td>
<td>•</td>
</tr>
<tr>
<td>Fixed Stair</td>
<td></td>
<td></td>
<td>•</td>
</tr>
<tr>
<td>Adjustable Stair</td>
<td></td>
<td></td>
<td>•</td>
</tr>
</tbody>
</table>

**Style Options**
- **Level**
- **Fixed Stair**
  - Accommodates 32 to 36 degrees
- **Adjustable Stair**
  - Baluster mount toggles and pivoting brackets accommodate 0 to 38 degrees

# SERIES 110

**Rail Kit**
- Top and Bottom Rail (same profile)
- Top and Bottom Rail Mounting Brackets
- Support Block Material
- Mounting Hardware

**Infill Options**
- 3/4” Round or Square Baluster
- Cut to Length for 36” or 42”
- Installed Rail Height
- Packaged in Exact Counts for Each Rail Length

<table>
<thead>
<tr>
<th>Style</th>
<th>Length</th>
<th>Height</th>
<th>Baluster Style</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>4’</td>
<td>36”</td>
<td>•</td>
</tr>
<tr>
<td></td>
<td>6’</td>
<td>42”</td>
<td>•</td>
</tr>
<tr>
<td></td>
<td>8’</td>
<td>36”</td>
<td>•</td>
</tr>
<tr>
<td></td>
<td>10’</td>
<td>42”</td>
<td>•</td>
</tr>
<tr>
<td>Level</td>
<td></td>
<td></td>
<td>•</td>
</tr>
</tbody>
</table>

**Style Options**
- **Level**
Three rail design provides distinctive style to your outdoor space.
**SERIES 125**

**Rail Kit**
- Used in Conjunction with a Compatible Series 100 Rail Kit

**Infill Options**
- Series 125 Kit Available in Four Different Configurations A, B, C or D
- Series 125 Kit Includes:
  - Mid-Rail
  - Mid-Rail Mounting Brackets
  - Mounting Hardware
  - Exact Count of Long and Short Balusters Based on Configuration
- 3/4” Round or Square Baluster
- Cut to Length for 36” or 42” Installed Rail Height

<table>
<thead>
<tr>
<th>Style</th>
<th>Length</th>
<th>Height</th>
<th>Baluster Style</th>
<th>Configuration</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>4’</td>
<td>36”</td>
<td>Square</td>
<td></td>
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<tr>
<td>Level</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fixed Stair</td>
<td>6’</td>
<td>42”</td>
<td>Round</td>
<td></td>
</tr>
<tr>
<td></td>
<td>8’</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>10’</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Configurations**

- Style A
- Style B
- Style C
- Style D

**Style Options**

- **Level**
- **Fixed Stair**
  - Accommodates 32 to 36 degrees
SERIES 150

Offering a clear view of your scenic surroundings
Rail Kit
• Breadloaf Top Rail with Glazing Channel
• Bottom Rail with Glazing Channel
• Vinyl Glazing Gaskets
• Glazing Channel Inserts
• Top and Bottom Rail Mounting Brackets
• Support Block Material
• Mounting Hardware
• Installation Support Foam Blocks

Infill Options
• Requires one locally sourced, ¼" thick tempered glass panel (not included).
• Glass sizing information, based on cut down rail panel length, is provided in the installation instructions or by contacting AFCO Customer Service.

Style

<table>
<thead>
<tr>
<th>Length</th>
<th>Height</th>
</tr>
</thead>
<tbody>
<tr>
<td>4´</td>
<td>36˝</td>
</tr>
<tr>
<td>6´</td>
<td>42˝</td>
</tr>
<tr>
<td>8´</td>
<td></td>
</tr>
<tr>
<td>10´</td>
<td></td>
</tr>
</tbody>
</table>

Level
The modern look of cable in the AFCO-Rail aesthetic
**SERIES 175**

**Rail Kit**
- Breadloaf Top Rail with Stabilizer Baluster Connector Attached
- Bottom Rail with Stabilizer Baluster Connector Attached
- Pre-Drilled Stabilizer Baluster
- Top and Bottom Rail Mounting Brackets
- Support Block Material
- Mounting Hardware

**Infill Options**
- 1/8" Braided 316 Stainless Steel Cable with 2-3/4" pre-swaged threaded stud and mounting hardware.
- Terminating fittings, for both Line and Corner run applications, packaged separately.

**Post Options**
- Line Posts pre-drilled on opposing sides for cable runs.
- Corner Posts pre-drilled on opposing sides for cable runs and threaded on middle side for corner fitting.

**Infill Options**
- 1/8" Braided 316 Stainless Steel Cable with 2-3/4" pre-swaged threaded stud and mounting hardware.
- Terminating fittings, for both Line and Corner run applications, packaged separately.

**Post Options**
- Line Posts pre-drilled on opposing sides for cable runs.
- Corner Posts pre-drilled on opposing sides for cable runs and threaded on middle side for corner fitting.

**Style Options**
- **Level**
- **Fixed Stair**

**Rail Style**
- Length: 4’ 6’ 8’ 10’
- Height: 36” 42”
- **Cable Length**
  - 10’ 20’ 30’ 50’
- **Post Style**
  - Height: 38” 44”

- **Fixed Stair**
- Accommodates 32 to 36 degrees

- **Corner**
- **Line**

**Infill Options**
- 1/8" Braided 316 Stainless Steel Cable with 2-3/4" pre-swaged threaded stud and mounting hardware.
- Terminating fittings, for both Line and Corner run applications, packaged separately.

**Post Options**
- Line Posts pre-drilled on opposing sides for cable runs.
- Corner Posts pre-drilled on opposing sides for cable runs and threaded on middle side for corner fitting.

**Style Options**
- **Level**
- **Fixed Stair**

**Rail Style**
- Length: 4’ 6’ 8’ 10’
- Height: 36” 42”
- **Cable Length**
  - 10’ 20’ 30’ 50’
- **Post Style**
  - Height: 38” 44”

- **Fixed Stair**
- Accommodates 32 to 36 degrees

- **Corner**
- **Line**
Flat top design is perfect for resting a cool drink on a warm day.
SERIES 200

Rail Kit
• Flat Top Rail
• Bottom Rail
• Top and Bottom Mounting Brackets
• Support Block Material
• Mounting Hardware

Infill Options
• 3/4" Round or Square Baluster
• Cut to Length for 36” or 42”
• Installed Rail Height
• Packaged in Exact Counts for Each Rail Length

Style Options

<table>
<thead>
<tr>
<th>Style</th>
<th>Level</th>
<th>Fixed Stair</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>4’</td>
<td>6’</td>
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<tr>
<td></td>
<td>8’</td>
<td>10’</td>
</tr>
<tr>
<td>Length</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Height</td>
<td>36”</td>
<td>42”</td>
</tr>
<tr>
<td>Baluster Style</td>
<td>Square</td>
<td>Round</td>
</tr>
</tbody>
</table>

Level
- Accommodates 32 to 36 degrees
Three rail design combined with flat top rail aesthetics

Features a third mid-rail just below the top rail. Allows for different configurations of the short balusters between the top and the mid-rail.

A sleek cable look in the Series 200 design

Combines the flat top rail of Series 200 with horizontal stainless steel cable.

Pre-drilled 3" aluminum posts available for both Line and Corner applications.
**SERIES 225**

**Rail Kit**
- Used in Conjunction with a Compatible Series 200 Rail Kit

**Infill Options**
- Series 225 Kit Available in Four Different Configurations A, B, C or D
- Series 225 Kit Includes:
  - Mid-Rail
  - Mid-Rail Mounting Brackets
  - Mounting Hardware
  - Exact Count of Long and Short Balusters Based on Configuration
  - 3/4" Round or Square Baluster
  - Cut to Length for 36” or 42” Installed Rail Height

**Style Options**

<table>
<thead>
<tr>
<th>Style</th>
<th>Level</th>
<th>Fixed Stair</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fixed Stair</td>
<td>•</td>
<td>•</td>
</tr>
</tbody>
</table>

**Configurations**

<table>
<thead>
<tr>
<th>Length</th>
<th>Baluster Style</th>
</tr>
</thead>
<tbody>
<tr>
<td>4’</td>
<td>Square</td>
</tr>
<tr>
<td>6’</td>
<td>Round</td>
</tr>
<tr>
<td>8’</td>
<td>Square</td>
</tr>
<tr>
<td>10’</td>
<td>Round</td>
</tr>
</tbody>
</table>

**Infill Options**
- Series 225 Kit Available in Four Different Configurations A, B, C or D
- Series 225 Kit Includes:
  - Mid-Rail
  - Mid-Rail Mounting Brackets
  - Mounting Hardware
  - Exact Count of Long and Short Balusters Based on Configuration
  - 3/4" Round or Square Baluster
  - Cut to Length for 36” or 42” Installed Rail Height

**Post Options**

<table>
<thead>
<tr>
<th>Style Options</th>
<th>Level</th>
<th>Fixed Stair</th>
</tr>
</thead>
<tbody>
<tr>
<td>Level</td>
<td>•</td>
<td>•</td>
</tr>
</tbody>
</table>

**SERIES 275**

**Rail Kit**
- Flat Top Rail with Stabilizer Baluster Connector Attached
- Bottom Rail with Stabilizer Baluster Connector Attached
- Pre-Drilled Stabilizer Baluster
- Top and Bottom Rail Mounting Brackets
- Support Block Material
- Mounting Hardware

**Infill Options**
- 1/8” Braided 316 Stainless Steel Cable with 2-3/4” pre-swaged threaded stud and mounting hardware.
- Terminating fittings, for both Line and Corner run applications, packaged separately.

**Post Options**
- Line Posts pre-drilled on opposing sides for cable runs.
- Corner Posts pre-drilled on opposing sides for cable runs and threaded on middle side for corner fitting.

**Style Options**

<table>
<thead>
<tr>
<th>Style Options</th>
<th>Level</th>
<th>Fixed Stair</th>
</tr>
</thead>
<tbody>
<tr>
<td>Level</td>
<td>•</td>
<td>•</td>
</tr>
</tbody>
</table>

**Rail Style**

<table>
<thead>
<tr>
<th>Style</th>
<th>Length</th>
<th>Height</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fixed Stair</td>
<td>4’ 6’ 8’ 10’</td>
<td>36” 42”</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Cable Length</th>
<th>10’ 20’ 30’ 50’</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Post Style</th>
<th>Height</th>
</tr>
</thead>
<tbody>
<tr>
<td>Corner</td>
<td>38” 44”</td>
</tr>
</tbody>
</table>
SERIES 300

Tension fit baluster connection ideal for commercial-grade projects.

NEW PRODUCT
Tension Fit Balusters
Rail internal fins provide tension against the baluster.
** SERIES 300 **

** Rail Kit **
- Breadloaf Top Rail
- Bottom Rail
- Top and Bottom Mounting Brackets
- Support Block Material
- Mounting Hardware

** Infill Options **
- 3/4” Square Baluster
- Cut to Length for 36” or 42”
- Installed Rail Height
- Packaged in Exact Counts for Each Rail Length

** Style Options **

<table>
<thead>
<tr>
<th>Style</th>
<th>Length</th>
<th>Height</th>
<th>Baluster Style</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>4’</td>
<td>36”</td>
<td>Square, Round</td>
</tr>
<tr>
<td></td>
<td>6’</td>
<td>42”</td>
<td></td>
</tr>
<tr>
<td></td>
<td>8’</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>10’</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

** Infill Options **
- 3/4” Square Baluster
- Cut to Length for 36” or 42”
- Installed Rail Height
- Packaged in Exact Counts for Each Rail Length

** Style Options **

- Level
- Stair
  - Pivoting balusters and brackets accommodate 0 to 40 degrees
For your unique outdoor space, Aluminum AFCO-Rail has unique Bracket solutions.

Beyond standard configurations, Aluminum AFCO-Rail offers pre-cut angled brackets in common mounting angles, as well as the 4” Site Cut Bracket and Horizontal Angle Pivots for more unique needs.

Round Column Bracket Adapters allow you to attach any Aluminum AFCO-Rail Series to common-sized AFCO Round Fluted Aluminum Columns or AFCO Pro-Cast Round Smooth Tapered Fiberglass Columns.

NEW PRODUCT
Horizontal Angle Pivot
The simple solution to unique or unknown level rail installation angles is the new Horizontal Angle Pivot. Provides a range of motion up to 45 degrees while mounting on a 3” Post.
SERIES 100 / 125 / 300

Level Brackets

Level

22.5° and 45°

Horizontal Pivot 0° – 45°

Top

Bottom

Stair Brackets

Fixed 32° – 36°

Adjustable 0° – 40°

Wall Return Brackets

Site Cut Bracket

SERIES 200 / 225

Level Brackets

Level

22.5° and 45°

Top

Bottom

Stair Brackets

Fixed 32° – 36°

Site Cut Bracket

SERIES 110

Level Brackets

Level

Top

Bottom

Stair Brackets

Fixed 32° – 36°

Site Cut Bracket

COLUMN

Round Column Bracket Adaptors

Smooth Fiberglass 8” and 10”

Fluted Aluminum 6”, 8” and 10”

* 45-Degree bracket will require 4” Post or wider. Depending on field cut angle, the Site Cut Bracket may require a 4” Post or wider.

** Series 200 22.5 and 45-Degree brackets will require 4” Post or wider.
With various aesthetic styles and mounting configurations, Aluminum AFCO-Rail Posts are the definition of Structure & Style.

NEW PRODUCT
4” Aluminum Post Sleeve
Designed to slide over a nominal 4” X 4” structural wood post and maintain the Aluminum AFCO-Rail aesthetic.
POST-TO-POST INSTALLATION

Surface Mount
3” 3” Cable 3” Wall Plate 4” 6” Smooth 6” Fluted Ramp

Fascia Mount
3”

OVER-THE-POST INSTALLATION

Surface Mount
Line 45° 90° End Fixed Stair

Fascia Mount
Line Fixed Stair

Optional Post Mount Plate

AFCO-Tool
• Makes an easy installation even easier.
• This optional tool overlaps both the 3” and 4” Posts.
• Provides pre-drill positioning for all precut bracket configurations.
• Works with all Aluminum AFCO-Rail Series.

Optional Post Mount Plate
For use under decking structure for through-bolt post installations
GATES

For secure access onto your deck, Aluminum AFCO-Rail has a gate to fit any requirement.

Fixed Gate

Our all-aluminum, welded fixed gate comes pre-assembled in common gate sizes.

<table>
<thead>
<tr>
<th>Baluster Style</th>
<th>Nominal Gate Size (Width x Height)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Square</td>
<td>36&quot; x 36&quot; 36&quot; x 42&quot; 42&quot; x 36&quot; 42&quot; x 42&quot;</td>
</tr>
</tbody>
</table>

Adjustable Gate

Do you require a custom width? Pair this kit with a section of Series 100, 125 or 300 level rail.

Optional Accessories

- Spring-loaded, self-closing hinges
- Keyed gate latch
- Top pull safety latch (not shown)
AFCO-RAIL BALUSTERS

AFCO-Rail Balusters provide appeal and durability to your mixed-material rail designs.

- Available in 3/4˝ Round or Square
- Black Tex, Brown Tex or Bronze Tex finish

This exclusive mounting strip saves time two ways:

- Faster installation – pre-drilled for code compliant baluster spacing, there's no need to measure and mark every baluster position
- QuickTrac edge creates a clean cut line when staining or sealing wood rails, rather than having to get in between each baluster

QuickTrac:

<table>
<thead>
<tr>
<th>Baluster Length</th>
<th>Baluster Connectors</th>
<th>Style</th>
<th>Level</th>
<th>Stair</th>
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</thead>
<tbody>
<tr>
<td>32˝</td>
<td></td>
<td>Round</td>
<td>•</td>
<td>•</td>
</tr>
<tr>
<td>36˝</td>
<td></td>
<td>Round</td>
<td>•</td>
<td>•</td>
</tr>
<tr>
<td>42˝</td>
<td></td>
<td>Round</td>
<td>•</td>
<td>•</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Rail Length</th>
<th>Rail Height &amp; Length</th>
<th>Level</th>
<th>Stair</th>
</tr>
</thead>
<tbody>
<tr>
<td>42˝</td>
<td>36˝ x 72˝</td>
<td>•</td>
<td>•</td>
</tr>
<tr>
<td>48˝</td>
<td>42˝ x 72˝</td>
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<td>•</td>
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<tr>
<td>60˝</td>
<td>48˝ x 72˝</td>
<td>•</td>
<td>•</td>
</tr>
<tr>
<td>66˝</td>
<td>54˝ x 72˝</td>
<td>•</td>
<td>•</td>
</tr>
</tbody>
</table>

29
VINYLFACO-RAIL
Your home's front porch is its greeting. It's where you sit with your family and wave to the neighbors passing by. It's where you greet visitors and give your goodbyes when they depart. Nothing speaks to the hospitality of your home like your front porch.

You want your home's front porch to convey the warmest of welcomes. The traditional aesthetic of the Vinyl AFCO-Rail system can help create your home's warm greetings while providing the strength in structure to ensure that all who visit are protected.

Vinyl AFCO-Rail is available in several sizes and styles to suit your front porch's specific requirements, and in a traditional White finish which calls to the classic elements of a home's greeting.
Maintenance-free vinyl offers value in traditional handrail styles.
RAIL

Rail Kit
• Breadloaf Top Rail
• Bottom Rail
• Top and Bottom Mounting Brackets
• Support Block Material
• Mounting Hardware

Infill Options
• Square Baluster
• Cut to Length for 36” or 42” Installed Rail Height
• Packaged in Exact Counts with each Rail Kit

Style Options

Style          Rail Height          Rail Lengths
              Baluster Style  6’   8’   10’
Level  36” Square   •   •   •
       42” Square   •   •   •
Stair  36” Square   •   •   •
       42” Square   •   •   •

BRACKETRY

Level Brackets
Level
Top
Bottom

Stair Brackets
0˚ to 36˚
Top
Bottom

COLUMN

Smooth Fiberglass
Fluted Aluminum
Top
Top

POSTS

POSTS

Post Width

Post Width

4” Surface Mount
Colonial

Post Style

Colonial

Post Height

38” 44” 108”

5” Colonial

Post Style

Colonial

Post Height

38” 44” 108”

Surface Mount Post includes structural Aluminum Insert, Vinyl Square Post Sleeve, Post Cap and Post Base Trim
Colonial Post includes structural Aluminum Insert and Vinyl Colonial Post Sleeve, Optional Cap and Base Trim Set available.

POSTS WRAPS AND SLEEVES

Post Width

Post Width

4” Post Sleeve
Post Wrap

Post Style

Post Wrap

Post Height

38” 44” 108”

6” Post Wrap

Post Style

Post Wrap

Post Height

38” 44” 108”

Post Sleeve includes structural Vinyl Square Post Sleeve, Cap and Post Base Trim
Post Wrap includes four Vinyl Post Wrap sides, to snap around nominal wood square post of noted width, and Cap and Base Trim Set.

GATES

Baluster Style

Optional Accessories
• Spring-loaded, self-closing hinges
• Keyed gate latch
• Top pull safety latch

Gate Size (Width x Height)

Square
ADA-COMPLIANT HANDRAIL

1-1/2˝ extruded aluminum tubular secondary handrail

Meets Type I Graspability requirements.

Runs parallel to any AFCO-Rail system.

Various components to meet any mounting configuration need.

Internal connector joins components together.

Available in all seven Aluminum AFCO-Rail finishes.
DECK POST WRAP

Aesthetically coordinates the support posts under your deck with the railing on top of it.

Similar to AFCO Aluminum Columns, Deck Post Wraps use extruded aluminum interlocking panels to wrap the structural posts under your deck.

Includes a split cap and base trim for a finished look.

Available in all seven Aluminum AFCO-Rail finishes.

<table>
<thead>
<tr>
<th>Nominal Width</th>
<th>8’</th>
<th>9’</th>
<th>10’</th>
<th>12’</th>
</tr>
</thead>
<tbody>
<tr>
<td>Largest Round Support Wrapping*</td>
<td>6˝</td>
<td>•</td>
<td>•</td>
<td>•</td>
</tr>
<tr>
<td>Largest Square Support Wrapping*</td>
<td>8˝</td>
<td>6˝</td>
<td>5-1/2˝</td>
<td>5˝</td>
</tr>
</tbody>
</table>

*The largest size of existing support post that the Deck Post Wrap will wrap around.
One of the most respected names in the building materials industry since 1946, AFCO Industries operates four US manufacturing facilities specializing in Aluminum, Fiberglass and Vinyl production. AFCO, a 100% Employee-Owned ESOP corporation, is the only vertically integrated manufacturer of Aluminum and Fiberglass Columns and Railing systems in the country, as well as being an OEM producer. Trust AFCO’s 70 years of American manufacturing experience for your project’s column and railing needs.